

TECHNICAL DATA SHEET

PEBAX® 7033 SP 01

POLYETHER BLOCK AMIDE PELLET

PEBAX® 7033 SP 01 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SP grade is heat & UV stabilized. It is used in sport and consumer applications.

TYPE

PEBA

POTENTIAL APPLICATIONS

- Footwear
- Winter sports

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized

RHEOLOGICAL PROPERTIES

PROPERTIES	TYPICAL VALUE	UNIT	TEST STANDARD
Shrinkage, parallel (t+24h)	0.9	%	ISO 294-4
Shrinkage, normal (t+24h)	1.1	%	ISO 294-4

MECHANICAL PROPERTIES

PROPERTIES	TYPICAL VALUE	UNIT	TEST STANDARD
Flexural modulus, 23°C (73°F)	- / 390	MPa	ISO 178
Tensile modulus, 23°C (73°F)	414 / 384	MPa	ISO 527-1/-2
Yield stress, 23°C (73°F)	23 / 22	MPa	ISO 527-1/-2
Yield strain, 23°C (73°F)	22 / 20	%	ISO 527-1/-2
Stress at break, 23°C (73°F)	- / 54	MPa	ISO 527-1/-2
Nominal strain at break, 23°C (73°F)	- / > 350	%	ISO 527-1/-2
Charpy unnotched impact strength, 23°C (73°F)	- / No break		ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No break		ISO 179 1eU
Charpy notched impact strength, -30°C (-22°F)	- / 20	kJ/m ²	ISO 179 1eA
Charpy notched impact strength, 23°C (73°F)	- / 120	kJ/m ²	ISO 179 1eA
Hardness, shore D, instantaneous	- / 69		ISO 868
Hardness, shore D, 15 s	- / 61		ISO 868
Abrasion resistance	41 / -	mm ³	ISO 4649

* DRY / COND

DRY: Dry As Molded (DAM) if pellet / Dry if powder.

COND: Conditionned.

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THERMAL PROPERTIES

PROPERTIES	TYPICAL VALUE	UNIT	TEST STANDARD
Vicat softening temperature, 50N at 50°C/h	106	°C	ISO 306
Heat deflection temperature, 0.45 MPa	99	°C	ISO 75-1/-2
Melting temperature, 10°C/min	172	°C	ISO 11357-1/-3

ELECTRICAL PROPERTIES

PROPERTIES	TYPICAL VALUE	UNIT	TEST STANDARD
Surface resistivity, 23°C (73,4°F)	- / 8E+13	ohm/sq	IEC 62631-3-2
Comparative tracking index, 23°C (73,4°F)	- / 600		IEC 60112
Volumic (transversal) resistivity, 23°C (73,4°F)	- / 6E+11	ohm.m	IEC 62631-3-1

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DRY: Dry As Molded (DAM) if pellet / Dry if powder.
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OTHER PROPERTIES

PROPERTIES	TYPICAL VALUE	UNIT	TEST STANDARD
Water absorption, at equilibrium at 23°C (73°F) / 50%RH	0.7	%	ISO 62
Density, 23°C (73°F)	1.01	g/cm³	ISO 1183-1
Water absorption, at equilibrium at 23°C (73°F) / Immersion	1.1	%	ISO 62

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING RECOMMANDATIONS

Please refer to specific grade's processing guidelines

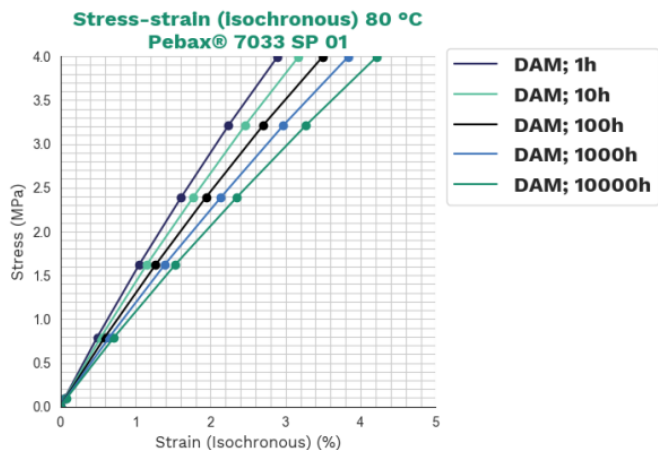
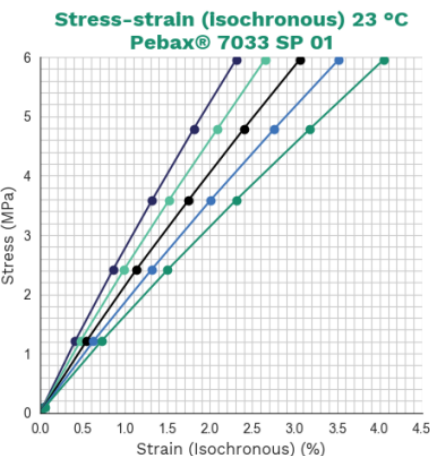
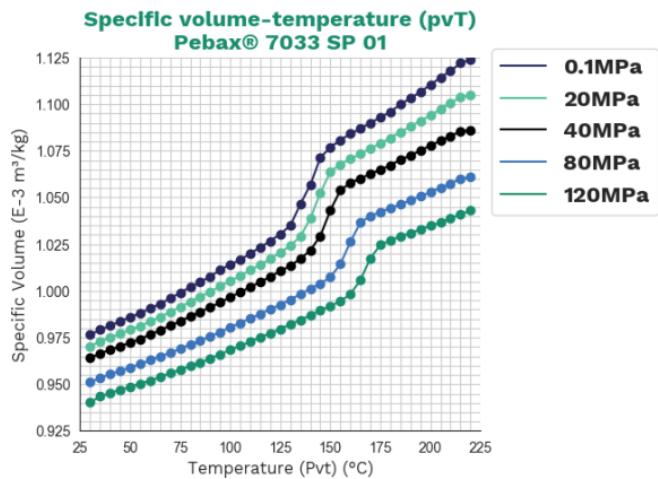
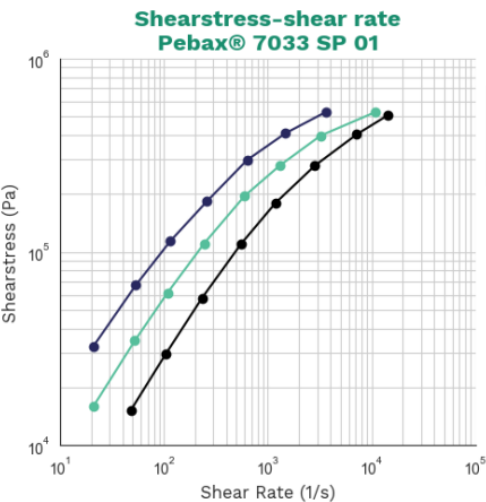
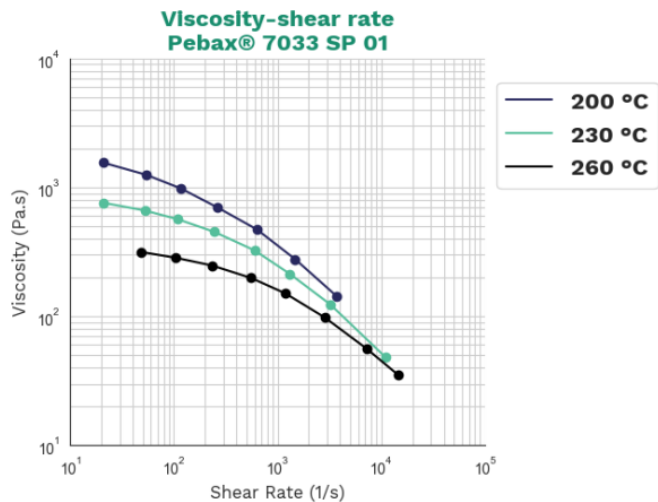
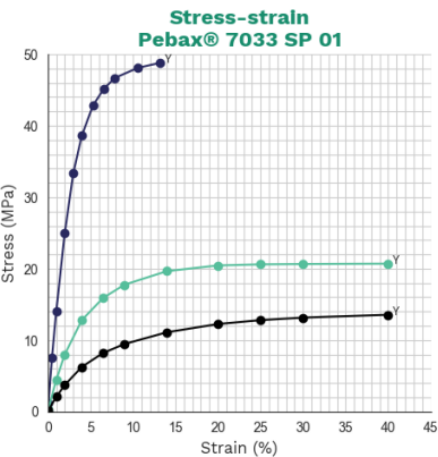
- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 230°C / 260°C / 290°C (445°F / 500°F / 555°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying Conditions (only for bags opened for more than 2 hours): 70-80°C (160-175°F) / 4-6 hours

REGIONAL AVAILABILITY

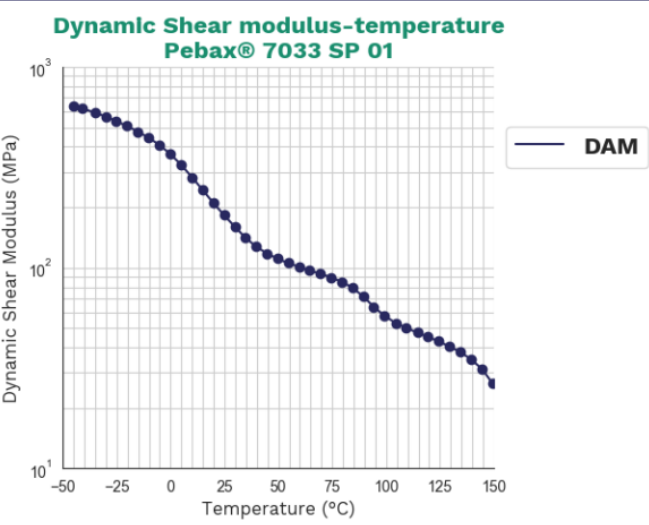
Asia Pacific, Europe, Latin America and the Caribbean, Middle East, Northern America

DIAGRAMS

PEBAX® 7033 SP 01



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Headquarters: Arkema France
51, Esplanade du Général de Gaulle
92800 Puteaux – France
T +33 (0)1 49 00 80 80

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